

# Material: BS 10213 EN 1.4458

## Standard Specification for Steel Castings for Pressure Purposes

**Group:** Ferrous Stainless Steel Alloys

**Sub Group:** BS 10213 Steel Castings for Pressure Purposes

**Application:** Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade

**Belongs to the Industry:** Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.	Solution Annealing	
Silicon	Si %	1.000 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.025 max.		
Chromium	Cr %	19.000 - 22.000		
Nickel	Ni %	26.000 - 30.000		
Molybdenum	Mo %	2.000 - 2.500		
Copper	Cu %	2.000 max.		
Nitrogen	N %	0.200 max.		
Iron	Fe %	Balance	<b>Mechanical Properties</b> Tensile Strength in Mpa      430 - 630 Yield Strength in Mpa      190 min. Elongation in %      30 min. Reduction of Area in %      - Hardness in BHN      - Impact in Joule      60 min. @ RT	
-	-	-		
-	-	-		
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-	-	-		
-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1.4458	BS	British	Casting
1.4458	DIN	Germany	Casting
GX 2 NiCrMo 28-20-2	UNI	Italy	Casting
GX 2 NiCrMo 28-20-2	DIN	Germany	Casting
GX 2 NiCrMo 28-20-2	AFNOR NF	France	Casting
GX 2 NiCrMo 28-20-2	EN	European Union	Casting
GX 2 NiCrMo 28-20-2	BS	British	Casting

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